

LOCTITE[®] SF 790[™]

Known as LOCTITE[®] 790[™]
January 2015

PRODUCT DESCRIPTION

LOCTITE[®] SF 790[™] provides the following product characteristics:

Technology	Solvent cleaner
Chemical Type	Methylene Chloride
Appearance	Grey to off-white spray
Viscosity	Very low
Cure	Not applicable
Application	Removal of baked-on gaskets / surface cleaning

LOCTITE[®] SF 790[™] is a solvent formulation designed to remove baked-on chemical gaskets, gasket cements and conventional gasket materials from metal surfaces.

Product Features

LOCTITE[®] SF 790[™] is a chemical liquid that works to remove pre-cut conventional gasket cements as well as formed-in-place chemical gaskets.

LOCTITE[®] SF 790[™] is supplied in an aerosol which enables spray application on to intricate shapes with maximum penetration. Also, the product will not run off, even on vertical surfaces.

LOCTITE[®] SF 790[™] is ideal for removing:

- Baked-on gaskets and gasket cements from any type of metal surface.
- Chemical formed-in-place gaskets, including RTV silicone and anaerobic materials.
- Gaskets from aluminum components without scraping or damaging machine surfaces.
- Gaskets from small to difficult-to-reach components.
- High temperature engine paints prior to repairing.
- Built-up carbon deposits from interior engine/combustion surfaces.
- Baked-on grease and oil deposits (excellent pre-cleaner prior to solvent washing - keeps solvent baths cleaner, longer).
- Paint and varnish from wood surfaces (excellent for removing surface coating from delicate wood, carved surfaces without scraping or damaging surfaces).

TYPICAL PROPERTIES

Specific Gravity @ 25 °C 0.9
Flash Point - See SDS

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Directions for use:

1. Hold can upright 25 to 30 cm from gasket area to be sprayed.
2. Spray area to be stripped; a heavier coat will provide better performance.
3. Allow 5 to 10 minutes for foaming action of LOCTITE[®] SF 790[™] to destroy old gasket.
4. Remove old gasket or gasket cement with a scraper or putty knife. Wipe flange clean with a rag. Repeat procedure if necessary.
5. Prior to assembly with new gasket, spray all surfaces clean with a suitable cleaner, e.g. Loctite[®] 7070[™].
6. After use, turn can upside down and spray for 3 seconds to clear actuator.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties. Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\mu\text{m} / 25.4 = \text{mil}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 0.1

Henkel Americas
+860.571.5100

Henkel Europe
+49.89.320800.1800

Henkel Asia Pacific
+86.21.2891.8859

For the most direct access to local sales and technical support visit: www.henkel.com/industrial